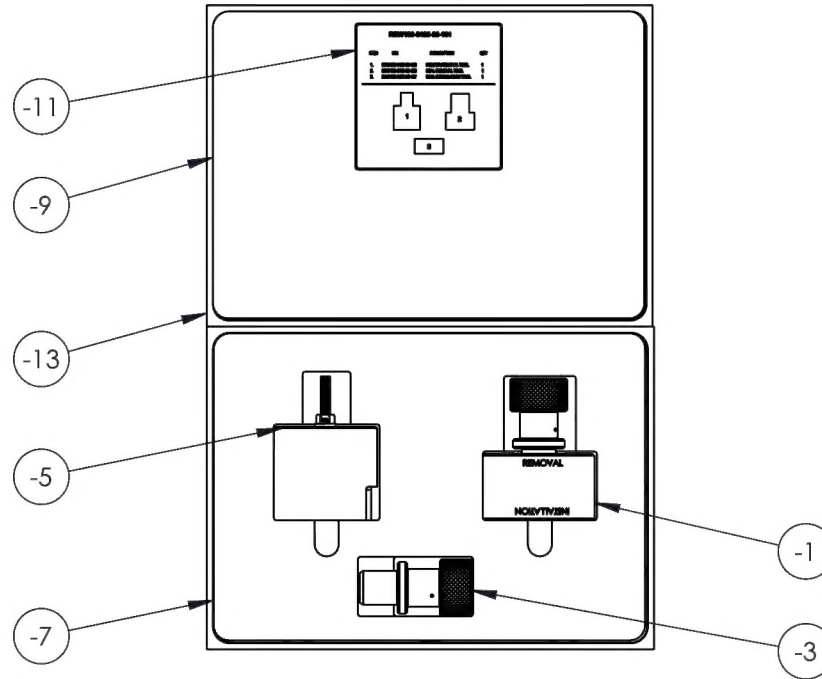



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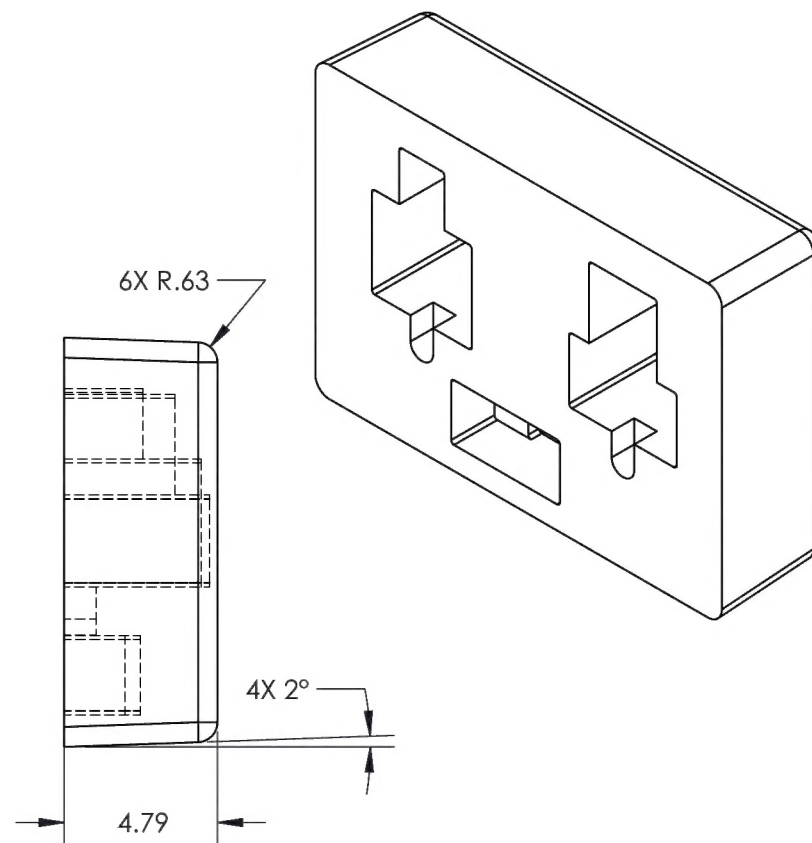
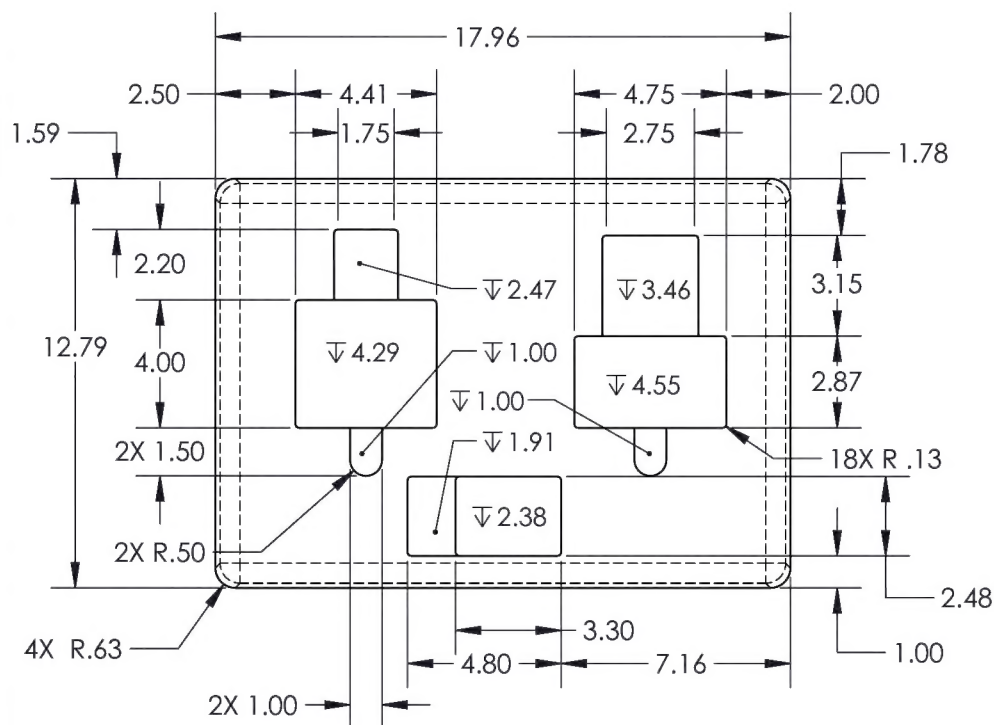
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	UPDATED TITLE BLOCK AND DRAFTING STANDARDS. -7 CH'D DESCRIPTION WAS TOP TOOL CUSHION IS BOTTOM TOOL CUSHION, ADDED 18X R.13 RADII TO CUTOUT CORNERS. -9 CH'D CUTOUT DEPTH WAS .25 IS .13. -11 CH'D FROM B/O TO MANUFACTURE, CH'D MATERIAL WAS ALUMINUM IS PLASTIC ADDED DIVIDER LINE.	10/16/2013	CF5	RJC



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SEAL REMOVAL TOOL		RBW109-3130-80-105	1
			-3	1	SEAL INSTALLATION TOOL		RBW109-3130-80-107	1
			-5	1	HOLDER REMOVAL TOOL		RBW109-3130-80-103	1
		B/O	-7	1	BOTTOM TOOL CUSHION	Y20, BLACK	17.96 X 12.79 X 4.79 I.R. SPECIALTIES	2
		B/O	-9	1	TOP TOOL CUSHION	Y20, BLACK	17.96 X 12.79 X 1.69 I.R. SPECIALTIES	3
			-11	1	PLACARD	PLASTIC	1/16 X 6-1/8 X 6-1/8	4
		B/O	-13	1	CASE	PLASTIC	PELICAN #APP-1520NF	1


 <b>RED BARN MACHINE</b>	
<b>TITLE</b> 90° G/B CASE SEAL AND SEAL CARRIER REMOVAL/INSTL	
<b>DWG NO.</b> RBW109-3130-80-131	<b>REV</b> 1
<b>MAT'L</b>	<b>DRAWN BY:</b> GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	<b>APPROVED</b> <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>HEAT TREAT FINISH SPEC</b>
<b>SCALE</b> 1:8	<b>USED ON MODEL</b> AW109
<b>DATE</b> 4/13/2011	<b>SHEET</b> 1 OF 4

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-7 CH'D DESCRIPTION WAS TOP TOOL CUSHION IS BOTTOM TOOL CUSHION, ADDED 18X R.13 RADII TO CUTOUT CORNERS.	10/16/2013	CFS	RJC

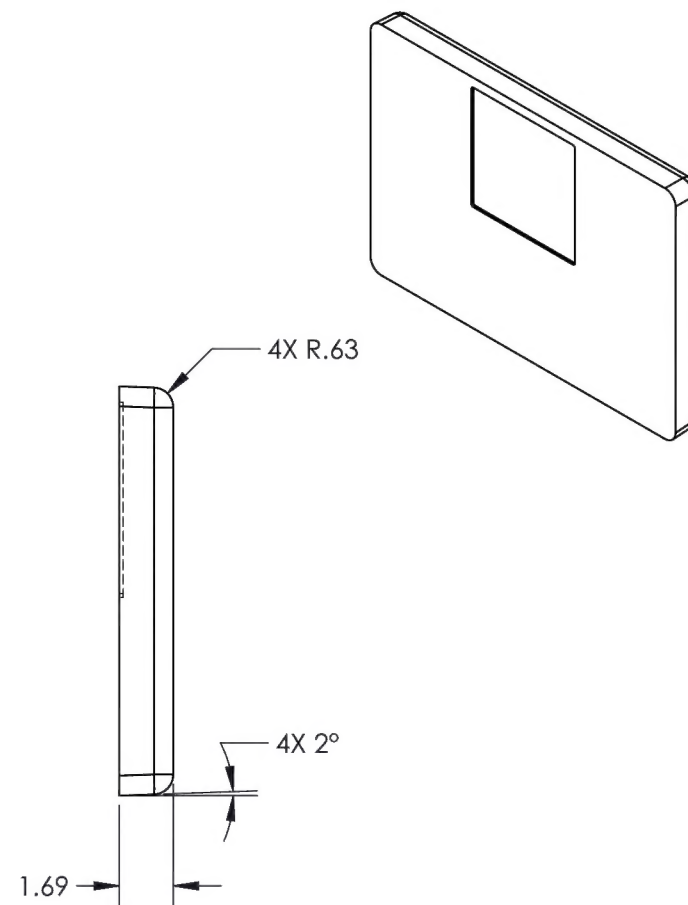


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### BOTTOM TOOL CUSHION

 <h1>RED BARN MACHINE</h1>	
<b>TITLE</b> 90° G/B CASE SEAL AND SEAL CARRIER REMOVAL/INSTL	
<b>DWG NO.</b> RBW109-3130-80-131-7	<b>REV</b> 1
<b>MAT'L</b> Y20, BLACK  UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES  .XXX ± .005      FRACTIONS ± 1/32 .XX ± .01        ANGLES ± 5° .X ± .1	<b>DRAWN BY:</b> GILBERT  <b>APPROVED</b> <i>D Weil</i>  REAT TREAT FINISH  <b>SPEC</b>  USED ON MODEL AW109
1. BREAK ALL SHARP EDGES .015 x .45" OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
<b>SCALE</b> 1:6	<b>DATE</b> 4/13/2011
<b>SHEET 2 OF 4</b>	

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-9 CH'D CUTOOUT DEPTH WAS .25 IS .13.	10/16/2013	CF5	RJC

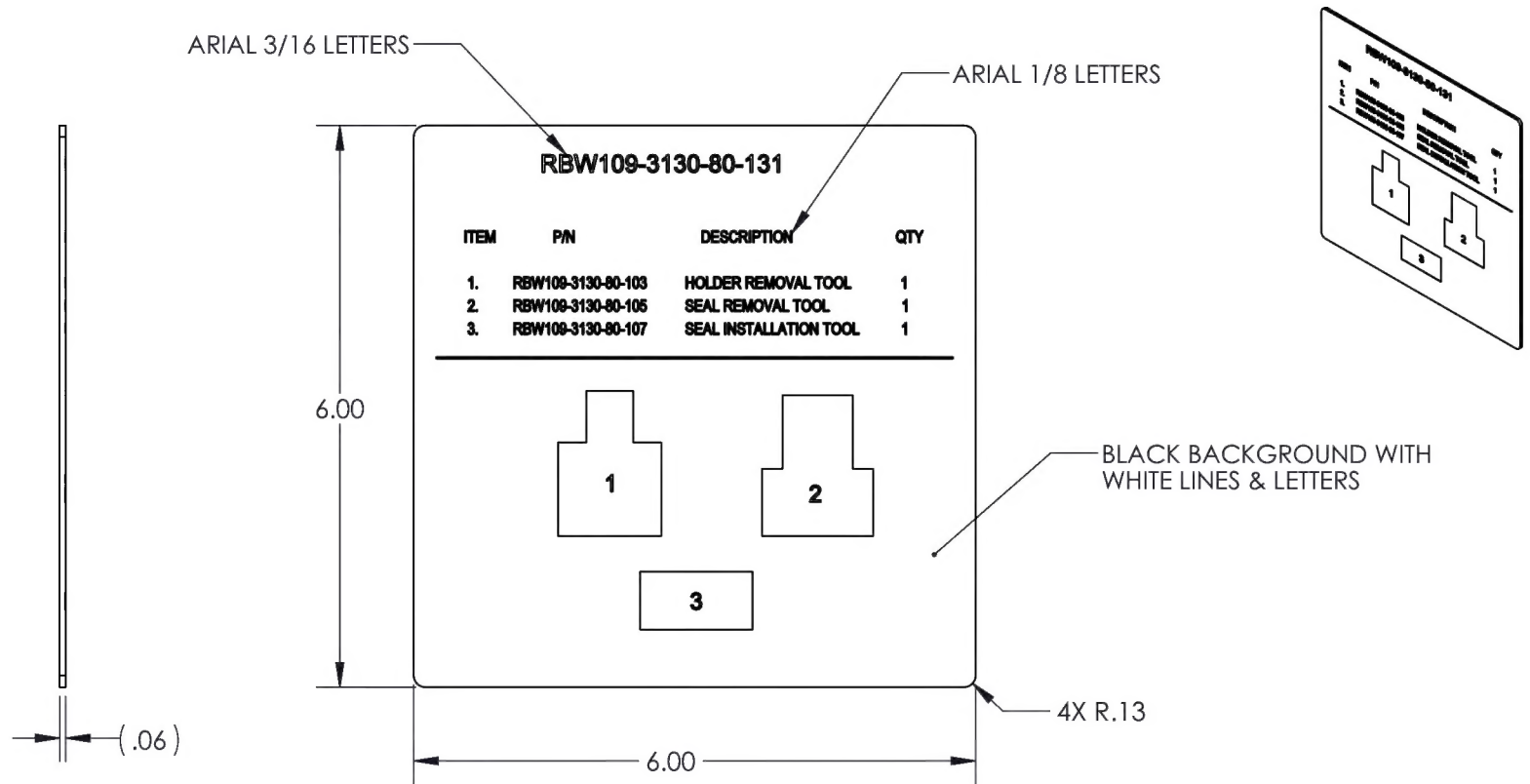


## TOP TOOL CUSHION

 <h1>RED BARN MACHINE</h1>	
<b>TITLE</b> 90° G/B CASE SEAL AND SEAL CARRIER REMOVAL/INSTL	
<b>DWG NO.</b> RBW109-3130-80-131-9	<b>REV</b> 1
<b>MAT'L</b> Y20, BLACK UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005      FRACTIONS ± 1/32 .XX ± .01      ANGLES ± 5° .X ± .1	<b>DRAWN BY:</b> GILBERT <b>APPROVED</b> <i>D Weil</i> <b>HEAT TREAT FINISH</b> <b>SPEC</b> 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
<b>SCALE</b> 1:6	<b>DATE</b> 4/13/2011
<b>SHEET 3 OF 4</b>	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-11 CH'D FROM B/O TO MANUFACTURE, CH'D MATERIAL WAS ALUMINUM IS PLASTIC, ADDED DIVIDER LINE.	10/16/2013	CFS	RJC



<b>RED BARN MACHINE</b>	
TITLE <b>90° G/B CASE SEAL AND SEAL CARRIER REMOVAL/INSTL</b>	
DWG NO. <b>RBW109-3130-80-131-11</b>	REV <b>1</b>
MAT'L <b>PLASTIC</b>	DRAWN BY: <b>GILBERT</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <b>D Weil</b>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	AW109
SCALE <b>1:2</b>	DATE <b>4/13/2011</b>
SHEET <b>4 OF 4</b>	